



TEC™ 233

Contact polychloropren adhesive with high initial strength

ADVANTAGES

- High coverage
- Easy to use
- Long open time
- High initial adhesion strength
- Suitable for the most substrates, solvent resistant, ready to use
- Temperature resistance: from - 30 to + 70°C

APPLICATION

In case of indoor floor, wall or roof application, and for bonding of solvent resistant substrates:

- Rubber
- Linoleum
- PVC (low content of plasticizer)
- Cork
- Plastic profiles
- Foam rubber
- leather

Also adapted for the bonding of different materials: wood, HPL, laminated substrates, PU and phenol foam, polyester and PVC plates, aluminium

Careful: not adapted for bonding of EPS, XPS or other solvent sensitive substrates.

For more detailed information on possible applications, please contact our technical assistance service

TECHNICAL DATA

Basis	Polychloropren
Color	Amber
Application tool	Brush or fine-toothed trowel
Consumption	100-150 g/m ² /side
Waiting time	5-10 min at 20°C
Open time	45-60 minutes at 20°C
Packaging	12L and 6L metal buckets and 0,650 kg tin
Shelf life	12 months if unopened and stored in a temperate (10-25°C) and dry zone. Keep away from sources of ignition
Cleaning agent	Swift@clean 9676
Safety Data Sheet	Please read before use.

Above-mentioned laboratory values should be used as an indication that should be adapted depending on installation conditions (substrate absorption, temperature, hygrometry...)

SUBSTRATE

- The substrate must be sound, solid, thoroughly clean, permanently dry and free of oil, wax, grease and any contaminant that might act as a bond breaker.
- The substrates must conform to the norms and regulatory texts (DTU, CPT etc.) .Take every necessary measure in case of deficiency.

Nota : Please refer to the technical data sheet of the surface preparation products

INSTALLATION CONDITION

Temperatures	Temperature should be maintained between 15 and 25°C TEC™ 233 can be applied on underfloor heating systems. The start protocol of the floor heating needs to be completely executed in accordance with the directives of the supplier. Turn off the heater 48 hours before application. Do not heat again until at least 48 hours after application, in steps of maximum 5°C water temperature per day (maximum floor temperature: 28°C). Don't use on radiant heating floor
Relative humidity	: 70%. (Recommended <65%). Keep away from the dew point.

Storage at low temperature could cause a reversible gelification of the adhesive. To recover, store the glue at room temperature and stir the adhesive many times.

TEC™ 233 contains a highly flammable solvent. Do not smoke during application, do not expose to open flame, extinguish pilot lights and ventilate thoroughly!

INSTALLATION

Shake the adhesive well before use.

Apply the adhesive on the subfloor and back of the material to be fixed with a brush or adhesive spreader A2.
Allow the adhesive to dry for 5-10 minutes (depending on temperature, relative humidity, subfloor and material).
Place the material on the subfloor and press, roll or hammer firmly.
After the contact between the two layers of adhesive (substrate and back), adjustments are no longer possible.
Remove fresh spots immediately with swift@clean 9676.

Recommendation:

Floor coverings need to be acclimatized in the room in a flat position before installation in order to avoid overlapping due to expansion.

The work must be done accordingly to the relevant norms and industry standards (DTU, CPT...), the technical data sheets of the products and the floor covering manufacturer instructions.

www.tecspecialty.com/europe



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