



## TEC™ 238

**Contact adhesive, based on polychloropren rubber with high initial strength.**

### ADVANTAGES

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- Do not flow
- Low consumption and easy to use
- Long open time
- High initial adhesion strength
- Suitable for the most solvent resistant substrates (concrete, cement, gypsum, wood and similar, metal),
- Temperature resistance: from -30°C to +70°C
- Adapted for floor heating systems

### APPLICATION

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Indoor application on walls and floors of solvent-resistant substrates:

- Wall and floor covering:
  - Rubber
  - Linoleum
  - Cork
- Profiles, skirtings
  - Hard PVC (low content of plasticizer)
  - Rubber

Also adapted for the bonding of different materials: wood, HPL, laminated substrates, PU and phenol foam, polyester and PVC plates, aluminium.

**Careful: not adapted for bonding of EPS, XPS or other solvent sensitive substrates.**

In case of doubt, please contact our technical assistance

### TECHNICAL DATA

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<b>Base</b>	Polychloropren rubber in solvent
<b>Colour</b>	Brown
<b>Appearance</b>	Thixotropic gel
<b>Waiting time*</b>	10 – 15 minutes
<b>Open time*</b>	30 to 40 minutes
<b>Consumption</b>	200 g/m <sup>2</sup> /side
<b>Working conditions</b>	Min. +10°C
<b>Density</b>	0,86
<b>Packaging</b>	Cardboard of 6 metallic tins of 0,640 kg 5,5 kg metal drum
<b>Shelf life</b>	12 months, , stored in closed containers between +10 and +35°C in a well ventilated room
<b>Safety Data Sheet</b>	Available on request

\*All mentioned values have been established in our laboratory and must be considered as a guidelines in view of possible variations in climatic circumstances; subfloor composition and layer thickness.

## SUBSTRATE / SUBFLOOR

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- Tec™ 238 is suitable for any type of subfloor that has a good tensile and compression strength. The subfloor should also be clean, permanently dry and free from grease and dirt, according to the requirements (DTU, CPT).
- In advance always seek our technical data sheets. In doubt about the application ask for technical advice.

## WORKING CONDITIONS

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Surrounding temperature	Min. +10°C
Material and subfloor temperature	Min. +10°C
Relative humidity	60 – 80%

**By cold or humid weather, evaporating solvents could cause dew formation (water condensation) on the surface of the adhesive layer (dew point) preventing the bonding. This water layer must evaporate before bonding.**

Product to be stored in closed container between +10 and +35°C. Storing at lower temperature may cause a further gelation of the product which is reversible after rewarming and mixing.

## APPLICATION

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**Please consult the safety data sheet of the product!**

- Apply the adhesive on the subfloor and on the back of the material to be fixed with the aid of a brush or adhesive spreader.
- Allow the adhesive layers to dry (10 to 15 minutes, depending on temperature, relative humidity, subfloor and material to be fixed).
- The open time is approximately about 30 to 40 minutes.
- Place the material on the subfloor and press, roll or hammer firmly.
- After mixing adjustments are no longer possible.
- Remove fresh spots immediately with white spirit.
- Do not smoke during application, do not expose to naked flame, extinguish pilot lights and ventilate thoroughly.

## UNDERFLOOR HEATING

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Tec™ 238 can be applied on underfloor heating systems. Refer to the corresponding DTU advice for the procedure of first heating of or on installation and heating recovery time after work.

[www.tecspecialty.com/europe](http://www.tecspecialty.com/europe)



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